57, 58, 59 Ford front anti-sway bar.
Also 58-60 TB 535 Front only!
5XH, 6XH, 9XH Front only!

1. Read all instructions before starting work.
2. Raise and support front end of vehicle with suspension "hanging".
3. Remove factory front bar and all hardware.
4. Remove front bumper bracket to frame bolts and install "L" brackets.
   Do one (1) side at a time to prevent bumper from shifting. (It's also a good idea to place two (2) bolts down through "L" bracket before installing.)

5. After brackets have been installed, lubricate with a wipe of grease and place urethane bushings on bar and place bar into position. Generally bends in the bar end face down.
6. Loosely mount bushing clamps to "L" brackets. Assemble end links to hole in the end of the bar and hole in lower "A" frame. Notice that end links may not stand perfectly straight up and down. This is acceptable.
7. Make sure bar is centered. Then tighten end links and clamps. Do not over tighten end links, only snug, or damage to bushing will occur.
8. Let car down from jacks and check that nothing rubs.
9. Take vehicle for test drive. Enjoy!
SUPPLEMENT

MOUNT ON INSIDE OF FRAME RAIL

FRONT

BUMPER BRACKET

FRONT VIEW

MOUNT BAR WITH “DIP” FACING UP
REAR BAR INSTALLATION

JACK UP CAR AND REMOVE REAR WHEELS. PLACE BAR ON TOP OF AXLE HOUSING AND LOOSELY ASSEMBLE AXLE BRACKETS. BE SURE TO REMOVE THE NUT HOLDING BRAKE "T" BLOCK AND LET LINES "FLOAT" FOR NOW, DO NOT LET BRAKE LINE PINCH UNDER "U" BRACKET. POSITION "L" BRACKET ON FRAME AS SHOWN. SEE PAGE 2

WE SUGGEST FOR OPTIMUM CLEARANCE, USE 11 O'CLOCK FORWARD ORIENTATION.
RELEASE BRAKE LINES AND HOSE TEE FITTING FROM AXLE HOUSING. ALLOW TO "FLOAT" DURING INSTALLATION OF BAR. AFTER BAR IS INSTALLED GENTLY BEND RIGID BRAKE LINES FOR CLEARANCE AROUND "U" BOLTS. IF ADDITIONAL CLEARANCE IS REQUIRED FOR THE REAR BRAKE HOSE, THEN IT IS RECOMMENDED THAT YOU FABRICATE A SMALL 2" EXTENSION (AS ILLUSTRATED).

TWELVE GAUGE FLAT STEEL CAN BE USED AND PURCHASED AT ANY HARDWARE STORE FOR THIS PURPOSE.

BRAKE HOSE SHOULD RUN OVER TOP OF BAR.

SUGGESTED DIMENSIONS
The following is the breakdown of the stock numbers for the various Fords these heavy duty front and rear sway bars will fit on.

SWAY BAR ORDER FORM:

___ 805 Front, 55-57 ThunderBird
___ 308 Rear, 55-57 ThunderBird

___ 535 Front, 58-60 ThunderBird
___ 2TB Rear, 58-60 ThunderBird
This rear bar will NOT fit on the '58 Tbird if it has the OEM coil springs in place. It should fit if it has been converted to leaf springs.

___ 572 Front, 61-63 ThunderBird
___ 3TB Rear, 61-63 ThunderBird

___ 506 Front, 64-66 ThunderBird
___ 4TB Rear, 64-66 ThunderBird

___ 6XH Front, 54-56 Ford
___ 658 Rear, 54-56 Ford

___ 5XH Front, 57-58 Ford
___ 660 Rear, 57,58,59 Ford
___ 664 Rear 57,58,59 Ford Retractable

___ 9XH Front, 59 Ford Retractable
___ 1TB Rear, 57,58,59 Ford Wagon/Ranchero